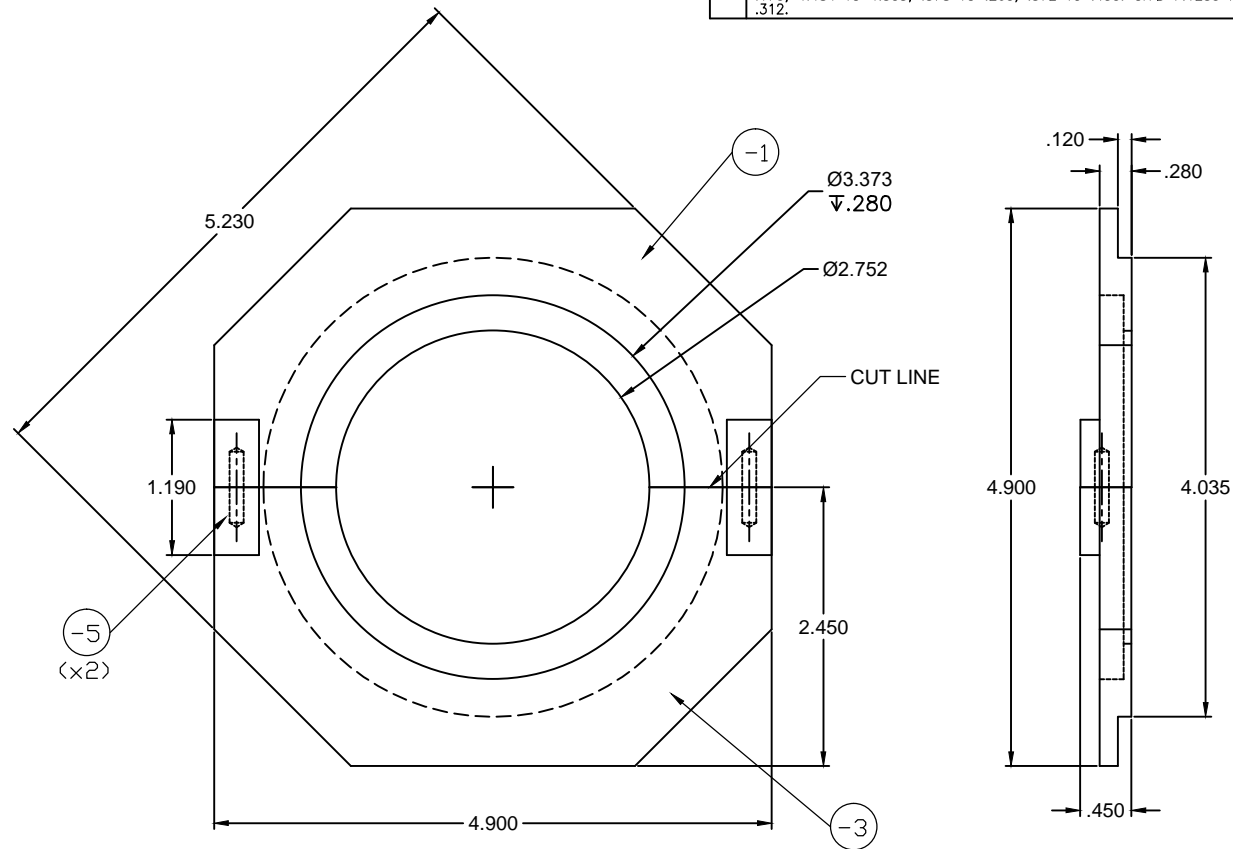


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| REVISIONS | | | | | | |
|-----------|--|----------|---------|----------|--|--|
| REV | DESCRIPTION | DATE | INITIAL | APPROVED | | |
| 1 | CH'D -5 ROLL PIN TO DOWEL PIN, CH'D HOLE FROM ϕ 1303--1308 DEPTH .25 TO ϕ 126 DEPTH .313 & ADDING MISSING DIMENSIONS CH'D HOLE FROM ϕ 1292--1297 TO ϕ 1245 & ADDING MISSING DIMENSIONS ADDED FLAT TREAT RC .40 PER S.E. | 1/19/11 | RJC | RW | | |
| 2 | CH'D MANY -1 & -3 DIMENSIONS AFTER INSPECTING ORIGINAL TOOL PER S.E. & D.W. | 12/12/11 | RJC | SE | | |
| 3 | -1, CH'D DIM'S 2.441 TO 2.450, .292 TO .170, 4.484 TO 4.505, .378 TO .260, .572 TO .450, CH'D ϕ 1250 HOLE DEPTH FROM .250 TO .313, -1, CH'D DIM'S 2.441 TO 2.450, .292 TO .170, 4.484 TO 4.505, .378 TO .260, .572 TO .450, CH'D ϕ 1250 HOLE DEPTH FROM .30 TO .312. | 1/29/13 | RJC | GE | | |



BEARING REMOVER ASSY.

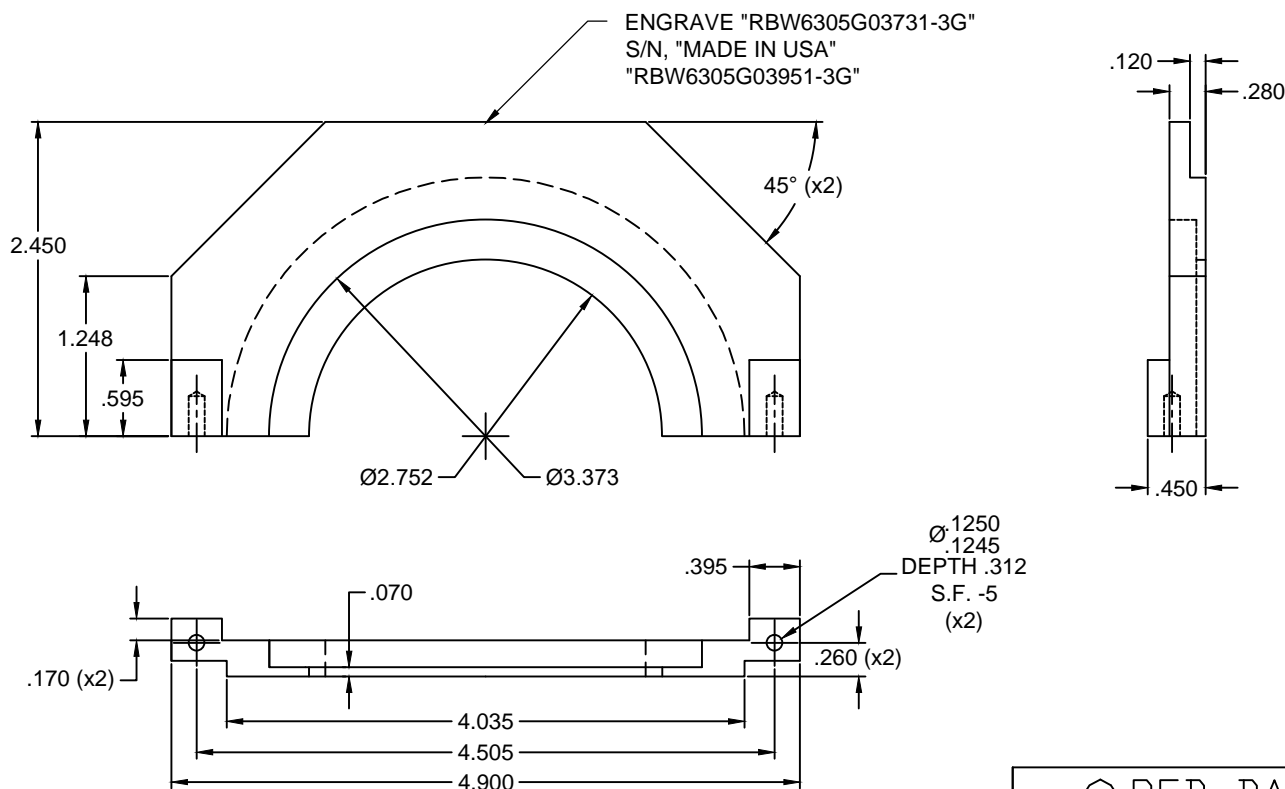
NOTE:
TOOL PART OF KIT RBW6305G01331-3G.

| ASSY QTY | ASSY QTY | B/O | PART # | UNIT QTY | DESCRIPTION | MATERIAL | B/O INFORMATION OR SPECIFICATIONS | Pg |
|----------|----------|-----|--------|----------|------------------|----------|-------------------------------------|----|
| | | | -1 | 1 | BRG. SEPARATOR A | 4140 | 5/8 x 2-1/2 x 5-1/16 | 2 |
| | | | -3 | 1 | BRG. SEPARATOR B | 4140 | 5/8 x 2-1/2 x 5-1/16 | 3 |
| | | | -5 | 2 | DOWEL PIN | STEEL | Ø1/8 x 1/2 MCMaster-CARR #98381A471 | 1 |
| | ASSY # | | | | | | | |

| | | | |
|---|--|--|------------------------|
|  RED BARN MACHINE | | | |
| TITLE REACTION, CLUTCH IN BRG REMOVAL | | | |
| DWG NO. RBW4305G03731-3G | | | REV 3 |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XX ± .005 .X ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5° | | DRAWN BY: CLOUGH APPROVED: <i>D Weil</i> HEAT TREAT FINISH SPEC | |
| UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING | | USED ON MODEL AW139 | |
| SCALE NTS | | DATE 3-30-10 | SHEET 1 of 3 |

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| REVISIONS | | | | |
|-----------|--|----------|---------|----------|
| REV | DESCRIPTION | DATE | INITIAL | APPROVED |
| 1 | CH'D -5 ROLL PIN TO DOWEL PIN. CH'D HOLE FROM Ø.1303-.1308 DEPTH .25 TO Ø.126 DEPTH .313 & ADDED MISSING DIMENSIONS -1, CH'D HOLE FROM Ø.1292-.1297 TO Ø.1245 & ADDED MISSING DIMENSIONS, ADDED HEAT TREAT RC 35-40 FOR -1 & -3 PER G.E. | 1/19/11 | RJC | RW |
| 2 | CH'D MANY -1 DIMENSIONS AFTER INSPECTING ORIGINAL TOOL PER S.E. & D.W. | 12/12/11 | RJC | SE |
| 3 | -1, CH'D DIM'S 2.441 TO 2.450, .292 TO .170, 4.484 TO 4.505, .378 TO .260, .572 TO .450, CH'D Ø.1250 HOLE DEPTH FROM .250 TO .312. | 1/29/13 | RJC | GE |

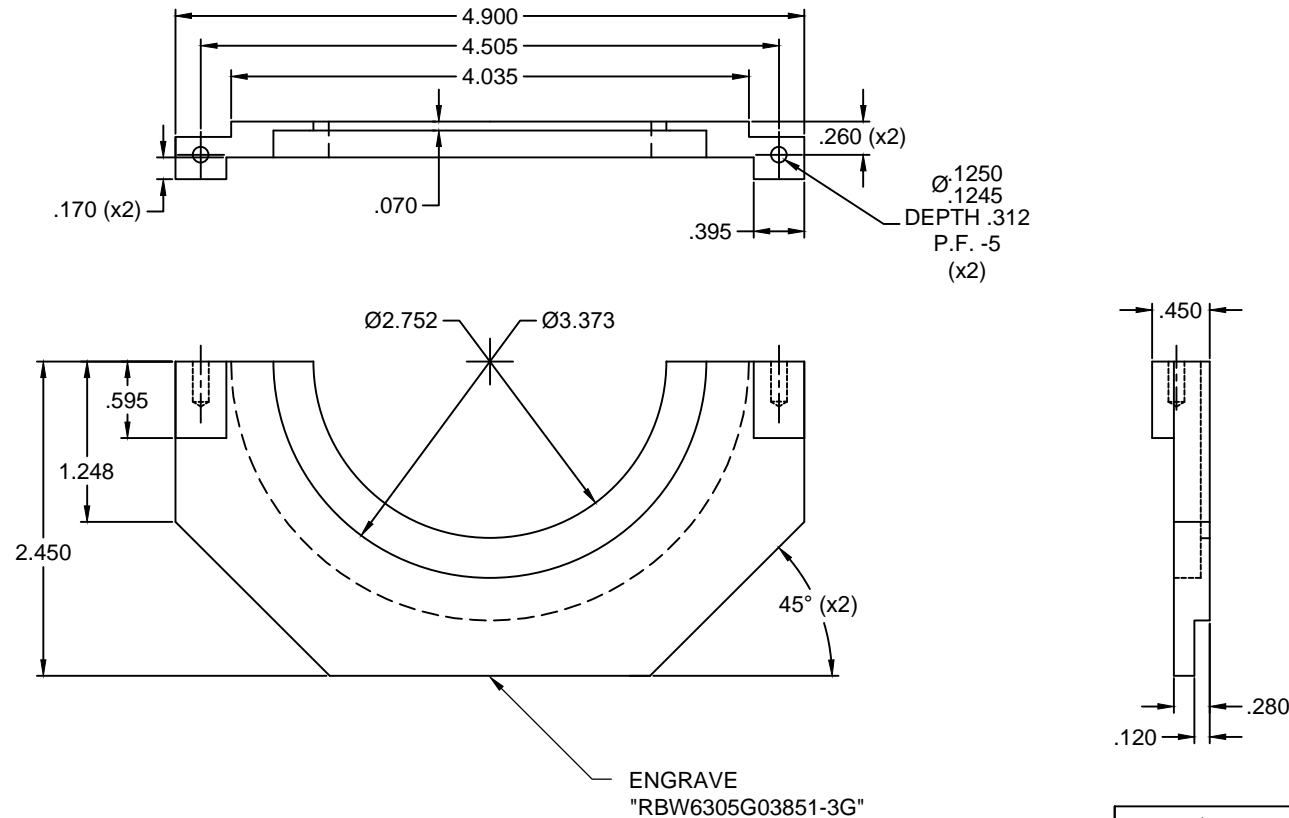


(-1)
BRG. SEPARATOR A

| | |
|---|--|
| RED BARN MACHINE | |
| TITLE REACTION. CLUTCH IN BRG REMOVAL | |
| DWG NO. RBW6305G03731-3G-1 | REV 3 |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES | DRAWN BY: CLOUGH |
| TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 | APPROVED: <i>D Weil</i> HEAT TREAT: RC 35-40 FINISH: QQ-P-416F, TYPE II CLASSII SPEC: USED ON MODEL |
| UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING | AW139 |
| SCALE NTS | DATE 3-30-10 |
| SHEET 2 of 3 | |

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| REVISIONS | | | | |
|-----------|--|----------|---------|----------|
| REV | DESCRIPTION | DATE | INITIAL | APPROVED |
| 1 | CH'D -5 ROLL PIN TO DOWEL PIN. CH'D HOLE FROM Ø.1303-.1308 DEPTH .25 TO Ø.126 DEPTH .313 & ADDED MISSING DIMENSIONS -1, CH'D HOLE FROM Ø.1292-.1297 TO Ø.1245 & ADDED MISSING DIMENSIONS, ADDED HEAT TREAT RC 35-40 FOR -1 & -3 PER G.E. | 1/19/11 | RJC | RW |
| 2 | CH'D MANY -3 DIMENSIONS AFTER INSPECTING ORIGINAL TOOL PER S.E. & D.W. | 12/12/11 | RJC | SE |
| 3 | -3 CH'D DIM'S 2.441 TO 2.450, .292 TO .170, 4.484 TO 4.505, .378 TO .260, .572 TO .450, CH'D Ø.1250 HOLE DEPTH FROM .30 TO .312. | 1/29/13 | RJC | GE |



-3
BRG. SEPARATOR B

| | |
|---|--|
| RED BARN MACHINE | |
| TITLE REACTION. CLUTCH IN BRG REMOVAL | |
| DWG NO. RBW6305G03731-3G-3 | REV 3 |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES | DRAWN BY: CLOUGH |
| TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 | APPROVED: <i>D. Weil</i> HEAT TREAT: RC 35-40 FINISH: QQ-P-416F, TYPE II CLASS II SPEC: USED ON MODEL |
| UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 X 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING | AW139 |
| SCALE NTS | DATE 3-30-10 |
| SHEET 3 of 3 | |